

**WHAT IS CLAIMED IS:**

1. A method for manufacturing a sheet with protruding texture which is capable of being made as a pad or curtain sheet, the method comprising the steps of:

5        outputting a bottom film outputted from a flat opening of a bottom film supplier;

         passing the bottom film through a pair of compressing roller at two sides of the bottom film;

         passing the bottom film to be around a transfer roller, wherein a  
10        surface of the transfer roller is formed with texture so that the bottom film is shaped with the texture;

         supplying heating rubber material as a texture material from a texture material supplier and then dropping upon the bottom film on the transfer roller; wherein a part of heating rubber material fills into lower sections of  
15        the texture and on the bottom film; and a part of heating rubber material will be out of the lower section of the texture as residue;

         removing the residual heating rubber material on the transfer roller by a material remover; wherein the material remover is placed aside a dropping location of the heating rubber material; as the heating rubber  
20        material cools as a rubber texture, the rubber texture will be adhered on the bottom film as a bottom plate having the rubber material;

         transferring the bottom plate to a removing roller behind the transfer roller for separating the bottom plate, wherein at this stage, the rubber texture has condensed into solid state; and

25        sending the bottom plate to at least one pair of printing roller; each

pair of printing rollers being placed at two sides of the bottom plate so as to print dyes upon rubber texture to form protruded texture upon the rubber texture; and, the bottom plate being formed as a printed substrate.

2. The method as claimed in claim 1, wherein the printed substrate is  
5 further transferred to a punching and cutting device for punching and cutting the printed substrate as a desired size so that the printed substrate is made as a decorating pad or a curtain sheet with protruding texture.